

UPH Tool – Know Industrial Engineering

Production or Assembly Line Information

Production or Assembly Line:

Production Line 1

Date:

26-05-2024



UPH Calculation

Process A	1	Minutes
Process B	1.5	Minutes
Process C	2	Minutes

UPH: 30.00

Manpower Calculation based on UPH

Crew Size:

10

Demand per Day:

400

Number of Shifts per Day:

3

Working Hours per Day:

7

Efficiency:

1

Manpower Required per Day: 21.00

Manpower Required per Shift: 7.00

UPH Trend Monitoring

First Hour:

23

2nd Hour:

25

3rd Hour:

26

4th Hour:

29

5th Hour:

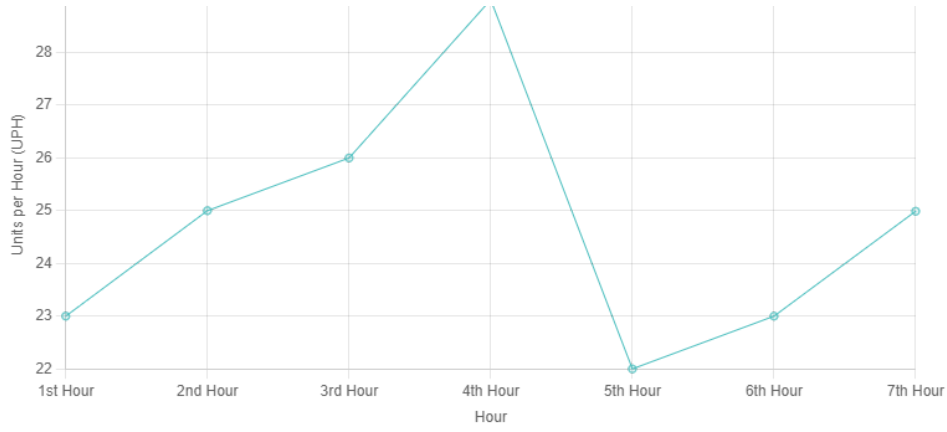
22

6th Hour:

23

7th Hour:

24.99



Report generated from [Know Industrial Engineering website](#)